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PRINCIPLES OF MASS TRANSFER AND SEPERATION PROCESSES *HEAT TRANSFER* **Mass Transfer** Heat and Mass Transfer Biological and Bioenvironmental Heat and Mass Transfer Mass Transfer A HEAT TRANSFER TEXTBOOK *Mass-transfer Operations* *Mass-transfer Operations* Mass Transfer **Heat Transfer** *Mass Transfer* **Gas Turbine Heat Transfer and Cooling Technology, Second Edition** Four Unit Operations of Mass Transfer *Unit Operations-II Siri, Who Am I?* **BIOCHEMICAL ENGINEERING** *MEMBRANE SEPARATION PROCESSES* Chemical Engineering Thermodynamics Numerical Heat Transfer and Fluid Flow The Physics of Welding Mass Transfer and Separation Processes **Process Heat Transfer** **A TEXTBOOK OF CHEMICAL ENGINEERING THERMODYNAMICS** **Process Intensification** **Fluid Mechanics, Heat Transfer, and Mass Transfer** Chemical Engineering: Solutions to the Problems in Volume 1 **Mass Transfer-II** **Heat and Mass Transfer : A Textbook for the Students Preparing for B.E., B.Tech., B.Sc. Engg., AMIE, UPSC (Engg. Services) and GATE Examinations** *Free-Convective Heat Transfer* **Bubbly Flows** Chemical Process Control Mathematical Methods in Chemical and Biological Engineering **Rate Processes in Metallurgy** **Green Separation Processes** STOICHIOMETRY AND PROCESS CALCULATIONS **Principles of Chemical Engineering** **Unit Operations of**

Chemical Engineering Basic Bioreactor Design Principles of Heat Transfer

Author's purpose is "to provide a vehicle for teaching, either through a formal course or through self-study, the techniques of, and principles of equipment design for, the mass-transfer operations of chemical engineering." As before, these operations are largely the responsibility of the chemical engineer, but increasingly practitioners of other engineering disciplines are finding them necessary for their work. This is especially true for those engaged in pollution control and environment protection, where separation processes predominate, and in, for example, extractive metallurgy, where more sophisticated and diverse methods of separation are increasingly relied upon. This volume in the Coulson and Richardson series in chemical engineering contains full worked solutions to the problems posed in volume 1. Whilst the main volume contains illustrative worked examples throughout the text, this book contains answers to the more challenging questions posed at the end of each chapter of the main text. These questions are of both a standard and non-standard nature, and so will prove to be of interest to both academic staff teaching courses in this area and to the keen student. Chemical engineers in industry who are looking for a standard solution to a real-life problem will also find the book of considerable interest. * An invaluable source of information for the student studying the material contained in Chemical Engineering Volume 1 * A helpful method of learning - answers are explained in full A comprehensive reference for engineers and researchers, Gas Turbine Heat Transfer and Cooling Technology, Second Edition has been completely revised and updated to reflect advances in the field made during the past ten years. The second edition retains the format that made the first edition so popular and adds new information mainly based on selected published papers in the open literature. See What's New in the Second Edition: State-of-the-art

cooling technologies such as advanced turbine blade film cooling and internal cooling Modern experimental methods for gas turbine heat transfer and cooling research Advanced computational models for gas turbine heat transfer and cooling performance predictions Suggestions for future research in this critical technology The book discusses the need for turbine cooling, gas turbine heat-transfer problems, and cooling methodology and covers turbine rotor and stator heat-transfer issues, including endwall and blade tip regions under engine conditions, as well as under simulated engine conditions. It then examines turbine rotor and stator blade film cooling and discusses the unsteady high free-stream turbulence effect on simulated cascade airfoils. From here, the book explores impingement cooling, rib-turbulent cooling, pin-fin cooling, and compound and new cooling techniques. It also highlights the effect of rotation on rotor coolant passage heat transfer. Coverage of experimental methods includes heat-transfer and mass-transfer techniques, liquid crystal thermography, optical techniques, as well as flow and thermal measurement techniques. The book concludes with discussions of governing equations and turbulence models and their applications for predicting turbine blade heat transfer and film cooling, and turbine blade internal cooling. This textbook is designed for undergraduate courses in chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering, safety engineering and industrial chemistry. The chief objective of this text is to prepare students to make analysis of chemical processes through calculations and also to develop in them systematic problem-solving skills. The students are introduced not only to the application of law of combining proportions to chemical reactions (as the word 'stoichiometry' implies) but also to formulating and solving material and energy balances in processes with and without chemical reactions. The book presents the fundamentals of chemical engineering operations

and processes in an accessible style to help the students gain a thorough understanding of chemical process calculations. It also covers in detail the background materials such as units and conversions, dimensional analysis and dimensionless groups, property estimation, P-V-T behaviour of fluids, vapour pressure and phase equilibrium relationships, humidity and saturation. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. Key Features :

- SI units are used throughout the book.
- Presents a thorough introduction to basic chemical engineering principles.
- Provides many worked-out examples and exercise problems with answers.
- Objective type questions included at the end of the book serve as useful review material and also assist the students in preparing for competitive examinations such as GATE.

A thorough introduction to the fundamentals and applications of microscopic and macroscopic mass transfer. This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas–liquid equipment are discussed. The book provides a detailed discussion on all individual gas–liquid, liquid–liquid, solid–gas, and solid–liquid separation processes. The students are also exposed to the underlying principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out in each chapter.

Besides, problems with answers, short questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering. Based on a graduate course in biochemical engineering, provides the basic knowledge needed for the efficient design of bioreactors and the relevant principles and data for practical process engineering, with an emphasis on enzyme reactors and aerated reactors for microorganisms. Includes exercises, Mass transfer along with separation processes is an area that is often quite challenging to master, as most volumes currently available complicate the learning by teaching mass transfer linked with heat transfer, rather than focusing on more relevant techniques. With this thoroughly updated second edition, *Mass Transfer and Separation Processes: Principles and Applications* presents a highly thoughtful and instructive introduction to this sophisticated material by teaching mass transfer and separation processes as unique though related entities. In an ever increasing effort to demystify the subject, with this edition, the author— Avoids more complex separation processes Places a greater emphasis on the art of simplifying assumptions Conveys a greater sense of scale with the inclusion of numerous photos of actual installations Makes the math only as complicated as necessary while reviewing fundamental principles that may have been forgotten The book explores essential principles and reinforces the concepts with classical and contemporary illustrations drawn from the engineering, environmental, and biological sciences. The theories of heat conduction and transfer are utilized not so much to draw analogies but rather to make fruitful use of existing solutions not seen in other texts on the subject. Both an introductory resource and a reference, this important text serves environmental, biomedical, and engineering professionals, as well as anyone wishing to gain a grasp on this subject and its increasing relevance across a number of fields. It fills a void in traditional

chemical engineering literature by providing access to the principles and working practices that allow mass transfer theory to be applied to separation processes. *Free Convective Heat Transfer* is a thorough survey of various kinds of free-convective flows and heat transfer. Reference data are accompanied by a large number of photographs originating from different optical visualization methods illustrating the different types of flow. The formulas derived from numerical and analytical investigations are valuable tools for engineering calculations. They are written in their most compact and general form in order to allow for an extensive range of different variants of boundary and initial conditions, which, in turn, leads to a wide applicability to different flow types. Some specific engineering problems are solved in the book as exemplary applications of these formulas. Primarily intended for the undergraduate students of metallurgical engineering, this book provides a firm foundation for the study of the fundamental principles of transport processes and kinetics of the chemical reactions that greatly help in carrying out a complete analysis of the rate processes in metallurgy. Systematically organized in eight chapters, the book provides a comprehensive treatment and balanced coverage of topics such as kinetic properties of fluids, heat transfer, mass transfer, techniques of dimensional analysis, treatment of transport problems by means of the boundary layer theory, reaction kinetics, and also makes a study of simultaneous transfer of heat, mass and momentum for various metallurgical phenomena. Every major concept introduced is worked out, through suitable solved examples, to a numerical conclusion. In addition, each chapter concludes with a wide variety of review questions and problems to aid further understanding of the subject.

Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological,

and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and including a development and implementation guide Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology Over the past few decades there has been a prolific increase in research and development in area of heat transfer, heat exchangers and their associated technologies. This book is a collection of current research in the above mentioned areas and discusses experimental, theoretical and calculation approaches and industrial utilizations with modern ideas and methods to study heat transfer for single and multiphase systems. The topics considered include various basic concepts of heat transfer, the fundamental modes of heat transfer (namely conduction, convection and radiation), thermophysical properties, condensation, boiling, freezing, innovative experiments, measurement analysis, theoretical models and simulations, with many real-world problems and important modern applications. The book is divided in four sections : "Heat Transfer in Micro Systems", "Boiling, Freezing and Condensation Heat Transfer", "Heat Transfer and its Assessment", "Heat Transfer Calculations", and each section discusses a wide variety of techniques, methods and applications in accordance with the subjects. The combination of theoretical and experimental investigations with many important practical applications of current

interest will make this book of interest to researchers, scientists, engineers and graduate students, who make use of experimental and theoretical investigations, assessment and enhancement techniques in this multidisciplinary field as well as to researchers in mathematical modelling, computer simulations and information sciences, who make use of experimental and theoretical investigations as a means of critical assessment of models and results derived from advanced numerical simulations and improvement of the developed models and numerical methods. The book summarises the outcome of a priority research programme: 'Analysis, Modelling and Computation of Multiphase Flows'. The results of 24 individual research projects are presented. The main objective of the research programme was to provide a better understanding of the physical basis for multiphase gas-liquid flows as they are found in numerous chemical and biochemical reactors. The research comprises steady and unsteady multiphase flows in three frequently found reactor configurations, namely bubble columns without internals, airlift loop reactors, and aerated stirred vessels. For this purpose new and improved measurement techniques were developed. From the resulting knowledge and data, new and refined models for describing the underlying physical processes were developed, which were used for the establishment and improvement of analytic as well as numerical methods for predicting multiphase reactors. Thereby, the development, lay-out and scale-up of such processes should be possible on a more reliable basis. This textbook is intended for courses in heat transfer for undergraduates, not only in chemical engineering and related disciplines of biochemical engineering and chemical technology, but also in mechanical engineering and production engineering. The author provides the reader with a very thorough account of the fundamental principles and their applications to engineering practice, including a survey of the recent developments in heat transfer equipment. The three basic modes of heat transfer -

conduction, convection and radiation - have been comprehensively analyzed and elucidated by solving a wide range of practical and design-oriented problems. A whole chapter has been devoted to explain the concept of the heat transfer coefficient to give a feel of its importance in tackling problems of convective heat transfer. The use of the important heat transfer correlations has been illustrated with carefully selected examples. This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided.

‘Humidification and water cooling’, necessary in every process industry, is also described. Finally, elementary principles of ‘unsteady state diffusion’ and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers. This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the

individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NO_x control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction, equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and separators are discussed in good detail. Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluk column arrangements, multicomponent separations, supercritical solvent extraction find

place in the book. This text is intended to provide students with a solid grounding in basic principles of biochemical engineering. Beginning with a historical review and essential concepts of biochemical engineering in part I, the next three parts are devoted to a comprehensive discussion of various topics in the areas of life sciences, kinetics of biological reactions and engineering principles. Having described the different building blocks of life, microbes, metabolism and bioenergetics, the book proceeds to explain enzymatic kinetics and kinetics of cell growth and product formation. The engineering principles cover transport phenomena in bioprocess systems and various bioreactors, downstream processing and environmental technology. Finally, the book concludes with an introduction to recombinant DNA technology. This textbook is designed for B.Tech. courses in biotechnology, B.Tech. courses in chemical engineering and other allied disciplines, and M.Sc. courses in biotechnology.

Introduction - Conduction - Convection - Radiation - Heat Exchange Equipments - Evaporation - Diffusion - Distillation - Gas Absorption - Liquid Liquid Extraction - Crystallisation - Drying - Appendix I Try yourself - Appendix II Thermal conductivity data - Appendix III Steam tables

Frank Kreith and Mark Bohn's **PRINCIPLES OF HEAT TRANSFER** is known and respected as a classic in the field! The sixth edition has new homework problems, and the authors have added new Mathcad problems that show readers how to use computational software to solve heat transfer problems. This new edition features own web site that features real heat transfer problems from industry, as well as actual case studies. This book focuses on heat and mass transfer, fluid flow, chemical reaction, and other related processes that occur in engineering equipment, the natural environment, and living organisms. Using simple algebra and elementary calculus, the author develops numerical methods for predicting these processes mainly based on physical considerations. Through this approach, readers will develop a deeper understanding of the underlying physical

aspects of heat transfer and fluid flow as well as improve their ability to analyze and interpret computed results. Providing a foundation in heat and mass transport, this book covers engineering principles of heat and mass transfer. The author discusses biological content, context, and parameter regimes and supplies practical applications for biological and biomedical engineering, industrial food processing, environmental control, and waste management. The book contains end-of-chapter problems and sections highlighting key concepts and important terminology. It offers cross-references for easy access to related areas and relevant formulas, as well as detailed examples of transport phenomena, and descriptions of physical processes. It covers mechanisms of diffusion, capillarity, convection, and dispersion. Designed as an undergraduate-level textbook in Chemical Engineering, this student-friendly, thoroughly class-room tested book, now in its second edition, continues to provide an in-depth analysis of chemical engineering thermodynamics. The book has been so organized that it gives comprehensive coverage of basic concepts and applications of the laws of thermodynamics in the initial chapters, while the later chapters focus at length on important areas of study falling under the realm of chemical thermodynamics. The reader is thus introduced to a thorough analysis of the fundamental laws of thermodynamics as well as their applications to practical situations. This is followed by a detailed discussion on relationships among thermodynamic properties and an exhaustive treatment on the thermodynamic properties of solutions. The role of phase equilibrium thermodynamics in design, analysis, and operation of chemical separation methods is also deftly dealt with. Finally, the chemical reaction equilibria are skillfully explained. Besides numerous illustrations, the book contains over 200 worked examples, over 400 exercise problems (all with answers) and several objective-type questions, which enable students to gain an in-depth understanding of the concepts and theory discussed. The book will also be a useful

text for students pursuing courses in chemical engineering-related branches such as polymer engineering, petroleum engineering, and safety and environmental engineering. New to This Edition • More Example Problems and Exercise Questions in each chapter • Updated section on Vapour–Liquid Equilibrium in Chapter 8 to highlight the significance of equations of state approach • GATE Questions up to 2012 with answers

The Physics of Welding, Second Edition covers advances in welding physics. The book describes symbols, units and dimensions; the physical properties of fluids at elevated temperatures; and electricity and magnetism. The text also discusses fluid and magneto fluid dynamics; the electric arc; and the electric arc in welding. Metal transfer and mass flow in the weld pool, as well as high power density welding are also tackled. Students interested in welding physics will find the book useful. This timely book is the first to provide a comprehensive overview of all important aspects of this modern technology with the focus on the "green aspect". The expert authors present everything from reactions without solvents to nanostructures for separation methods, from combinatorial chemistry on solid phase to dendrimers. The result is a ready reference packed full of valuable facts on the latest developments in the field - high-quality information otherwise widely spread throughout articles and reviews. From the contents: *

- Green chemistry for sustainable development
- * New synthetic methodologies and the demand for adequate separation processes
- * New developments in separation processes
- * Future trends and needs

It is a "must-have" for every researcher in the field. This substantially revised text represents a broader based biological engineering title. It includes medicine and other applications that are desired in curricula supported by the American Society of Agricultural and Biological Engineers, as well as many bioengineering departments in both U.S. and worldwide departments. This new edition will focus

Indie Next and Library Reads Pick One of Cosmopolitan's "Best New Books Coming Out

in 2021” One of POPSUGAR’s “Best New Books Coming Out in 2021” A Millennial with amnesia uses her Instagram account to piece together her identity in this hilarious and whip-smart comedy about the ups and downs of influencer culture. Mia might look like a Millennial but she was born yesterday. Emerging from a coma with short-term amnesia after an accident, Mia can’t remember her own name until the Siri assistant on her iPhone provides it. Based on her cool hairstyle (undercut with glamorous waves), dress (Prada), and signature lipstick (Chanel), she senses she’s wealthy, but the only way to know for sure is to retrace her steps once she leaves the hospital. Using Instagram and Uber, she arrives at the pink duplex she calls home in her posts but finds Max, a cute, off-duty postdoc supplementing his income with a house-sitting gig. He tells her the house belongs to JP, a billionaire with a chocolate empire. A few texts later, JP confirms her wildest dreams: they’re in love, Mia is living the good life, and he’ll be back that weekend. But as Mia and Max work backward through her Instagram and across Los Angeles to learn more about her, they discover an ugly truth behind her perfect Instagram feed, and evidence that her head wound was no accident. Did Mia have it coming? And if so, is it too late for her to rewrite her story? Covers all aspects of chemical process control and provides a clear and complete overview of the design and hardware elements needed for practical implementation. *Mathematical Methods in Chemical and Biological Engineering* describes basic to moderately advanced mathematical techniques useful for shaping the model-based analysis of chemical and biological engineering systems. Covering an ideal balance of basic mathematical principles and applications to physico-chemical problems, this book presents examples drawn from recent scientific and technical literature on chemical engineering, biological and biomedical engineering, food processing, and a variety of diffusional problems to demonstrate the real-world value of the mathematical methods. Emphasis is placed on the background and physical understanding of the problems to

prepare students for future challenging and innovative applications. This concise and systematically organized text, now in its second edition, gives a clear insight into various membrane separation processes. It covers the fundamentals as well as the recent developments of different processes along with their industrial applications and the products. It includes the basic principles, operating parameters, membrane hardware, flux equation, transport mechanism, and applications of membrane-based technologies. Membrane separation processes are largely rate-controlled separations which require rate analysis for complete understanding. Moreover, a higher level of mathematical analysis, along with the understanding of mass transfer, is also required. These are amply treated in different chapters of the book to make the students comprehend the membrane separation principles with ease. This textbook is primarily designed for undergraduate students of chemical engineering, biochemical engineering and biotechnology for the course in membrane separation processes. Besides, the book will also be useful to process engineers and researchers.

KEY FEATURES

- Provides sufficient number of examples of industrial applications related to chemical, metallurgical, biochemical and food processing industries.
- Focuses on important biomedical applications of membrane-based technologies such as blood oxygenator, controlled drug delivery, plasmapheresis, and bioartificial organs.
- Includes chapter-end short questions and problems to test students' comprehension of the subject.

NEW TO THIS EDITION

- A new section on membrane cleaning is included. Membrane fabrication methods are supplemented with additional information (Chapter 2).
- Additional information on silt density index, forward osmosis and sea water desalination (Chapter 3).
- Physicochemical parameters affecting nanofiltration, determination of various resistances using resistance in series model and few more industrial applications with additional short questions (Chapter 4).
- Membrane cross-linking methods used in pervaporation, factors

affecting pervaporation and few more applications (Chapter 9). • Membrane distillation, membrane reactor with different modules, types of membranes and reactions for membrane reactor (Chapter 13). Distillation - Liquid-Liquid Extraction - Adsorption and Ion Exchange - Leaching - Crystallisation - Drying - Appendix - I The entire book has been thoroughly revised and a large number of solved examples under heading Additional/Typical Worked Examples (Questions selected from various Universities and Competitive Examinations) have been added at the end of the book. This classic text is an exploration of the practical aspects of thermodynamics and heat transfer. It was designed for daily use and reference for system design and for troubleshooting common engineering problems-an indispensable resource for practicing process engineers.

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