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*The fully updated Fifth Edition of John H. Bickford's  
classic work, updated by Michael Oliver, provides a  
practical, detailed guide for the design threaded bolted  
joints, the tightening of threaded joints, and the latest  
design procedures for long-term life. New sections on  
materials, threads, and their strength have been added, and  
coverage of FEA for design analysis is now included.  
Referencing the latest standards, this new edition combines  
fastener materials, explanation of how fasteners are made,  
and how fasteners fit together, supplementing the basic*

design coverage included in previous versions of this authoritative text. Introduction to the Design and Behavior of Bolted Joints: Non-Gasketed Joints will be of interest to engineers involved in the design and testing of bolted joints. How can you help your Drupal website continue to perform at the highest level as it grows to meet demand? This comprehensive guide provides best practices, examples, and in-depth explanations for solving several performance and scalability issues. You'll learn how to apply coding and infrastructure techniques to Drupal internals, application performance, databases, web servers, and performance analysis. Covering Drupal versions 7 and 8, this book is the ideal reference for everything from site deployment to implementing specific technologies such as Varnish, memcache, or Solr. If you have a basic understanding of Drupal and the Linux-Apache-MySQL-PHP (LAMP) stack, you're ready to get started. Establish a performance baseline and define goals for improvement Optimize your website's code and front-end performance Get best and worst practices for customizing Drupal core functionality Apply infrastructure design techniques to launch or expand a site Use tools to configure, monitor, and optimize MySQL performance Employ alternative storage and backend search options as your site grows Tune your web servers through httpd and PHP configuration Monitor services and perform load tests to catch problems before they become critical This English-English Dictionary will completely fulfil the academic and writing requirements of students, aspirants of competitive examinations, researchers, scholars, translators, educationists, and writers. This dictionary is unique in the sense that the 'Words or Terms' have been drawn from literature, science, geography, commerce & business etc to give it a touch of completeness. 'Words or Terms' come complete with grammatical details, syntax, and meaning and a sentence to improve writing or speaking. 'Words or Terms' have been serialized in alphabetical order, i.e., A-Z for ease in making searches. To the extent possible, Terms used in common parlance have only been included, avoiding less frequent ones. In the Appendices section, body parts, common

ailments, apparel, cereals, fruit & vegetables, herbs & spices, household items and other useful information have been included for added utility. This dictionary will be found useful by student community besides others such as, educationists, writers, translators, aspirants of competitive exams. All the most important science topics for kids, from magnets and sound waves to flight and search engines, are simply explained in this fun and informative illustrated STEM book for children studying KS1 and KS2 subjects. First How Things Work Encyclopedia covers everything children aged 5-9 need to know. What makes rockets go? How does electricity work? Why do we sometimes see rainbows in the sky? This book follows the curriculum for Key Stages 1 and 2 and provides a strong foundation for science and STEM learning through the rest of the school years. This is the perfect homework help ebook to support children as they begin to learn about the inner workings of the world around them. It introduces exciting areas of science that will get kids hooked on learning about how things work, including levers, light bulbs, engines, and roller-coasters. This book sits in DK's popular First Reference series, which is perfect for kids who want to explore the world around them. The book focuses on control and communication for demand response with thermostatically controlled loads. This is achieved by providing in-depth study on a number of major topics such as load control, optimization strategies, communication network model, resource allocation methods, system design, implementation, and performance evaluation. Two major cost modeling methods are established in detail, which are cost modeling based on Taguchi Loss Function and cost modeling based on regulation errors. The comprehensive and systematic treatment of issues in optimization strategies and resource allocation for demand response are one of the major features of the book, which is particularly suited for readers who are interested to learn solutions in control and communication. The book can benefit researchers, engineers, and graduate students in fields of control theory, automation, communication engineering and economics, etc. An enduring educational

concern that has plagued researchers and policy makers in a number of affluent countries is the endemic nature of educational inequalities. These inequalities highlight distinct differences in the educational skills, knowledge, capabilities and credentials between learners' demographic characteristics. They also point to issues of educational disadvantage that emanate from a combination of factors including family life, communities, the geographies of space and place, gender and ethnicity. This book examines some of the causes and responses to educational inequalities, and focuses upon poor urban contexts where educational disadvantage is at its most concentrated, and where educational policy and practice has, over time, proliferated. It questions how wider inequities experienced by young people in urban contexts generate educational inequalities and disadvantage, detailing explicitly what an equitable approach to education might look like. Included in the book is an innovative educational equity framework and toolkit with illustrative policy and practice case studies, bringing together unique scholarship and analysis to examine future educational policy in a holistic, comprehensive and equitable way. It will be valuable reading for postgraduate students, researchers and policy makers with an interest in education and educational equity. Inspired by the hugely successful *Stick Book* *The Pencil Book* is packed full of ideas for things to make and do with a pencil. It provides a starting point for an active imagination and brings together drawing, creating, picture making, adventures, craft, games and play. It opens up a world of creativity, with plenty of photographs to add inspiration and with fun facts dotted throughout (did you know that a pencil will write in zero gravity, upside down and under water, or that the world's biggest pencil stands at 65ft high?). Miri Flower offers creative and inventive suggestions for things to do with a pencil, including: Making a pencil-pot Mirror pictures Stamping with pencil erasers Nature walks Using pencil shavings to make an image Stone drawings Doodles Playing games Making gifts "Foundations of Kinesiology is intended for undergraduate kinesiology, physical education, and

health science students with an interest in fitness, therapeutic exercise, teaching, coaching, and sport management. Introduction to Kinesiology committed to three core approaches: 1) holistic, 2) learner-centered, and 3) skill development"-- On the basis of synchronic and diachronic data analysis, the volume takes a close look at the synchronic layers of binominal size noun and type noun uses (a bunch/a load of X; a sort of X; a Y type of X) and reconsiders the framework of grammaticalization in view of issues raised by the phrases under discussion. As a result, a construction grammar-approach to grammaticalization is developed which does justice to the syntagmatic lexical, or collocational, reclustering observed in the data within an eclectic cognitive-functional approach.

101 Ways to Gross Out Your Friends shows kids how to use science and activities to make slimy snot, gorilla poop, and more to, well, gross out their friends! Traces the continuum of hardcore that runs from the most machinized forms of house music through British and European rave styles like bleep-and-bass, breakbeat house, Belgian hardcore, jungle, gabba, speed garage, and big beat. Provides various activities kids can do outside, instead of being bums inside. Never in her wildest dreams could she imagine that the day she called her "Special Day would change not only her life but also her daughters. The day the mother, with the help of her daughter, decided mom would live one day on the crazy and wild side. The day that would change each of the women's lives forever. A day that would last each of them a life time and beyond as they learned life after death truly exists. The Cambridge Advanced Learner's Dictionary gives the vital support which advanced students need, especially with the essential skills: reading, writing, listening and speaking. In the book: \* 170,000 words, phrases and examples \* New words: so your English stays up-to-date \* Colour headwords: so you can find the word you are looking for quickly \* Idiom Finder \* 200 'Common Learner Error' notes show how to avoid common mistakes \* 25,000 collocations show the way words work together \* Colour pictures: 16 full page colour pictures On the CD-ROM: \* Sound: recordings in

British and American English, plus practice tools to help improve pronunciation \* UNIQUE! Smart Thesaurus helps you choose the right word \* QUICKfind looks up words for you while you are working or reading on screen \* UNIQUE! SUPERwrite gives on screen help with grammar, spelling and collocation when you are writing \* Hundreds of interactive exercises 16 great games to play, from ball games, skipping, jumping and dancing to giant 'board' games You don't need to live right on the water's edge to have fun at the beach! The Beach Book is all about finding wild places at the seaside, as well as by lakes and rivers and making the most of opportunities to explore and enjoy all these places have to offer. You can have fun: Discovering beach wildlife (eg. rock pooling, crabbing and fishing or making a rock-pool viewer) and exploring sand dunes and beach combing. Making the most of lakes and rivers by foraging, damming and diverting streams and boat racing. Using natural resources to play and invent new games (e.g., stone Jenga and skittles, ball runs and boules or funny face games. Being creative (e.g., making driftwood monsters, marram grass dolls and creating sand paintings). This book offers a highly accessible introduction to natural language processing, the field that supports a variety of language technologies, from predictive text and email filtering to automatic summarization and translation. With it, you'll learn how to write Python programs that work with large collections of unstructured text. You'll access richly annotated datasets using a comprehensive range of linguistic data structures, and you'll understand the main algorithms for analyzing the content and structure of written communication. Packed with examples and exercises, Natural Language Processing with Python will help you: Extract information from unstructured text, either to guess the topic or identify "named entities" Analyze linguistic structure in text, including parsing and semantic analysis Access popular linguistic databases, including WordNet and treebanks Integrate techniques drawn from fields as diverse as linguistics and artificial intelligence This book will help you gain practical skills in natural language

processing using the Python programming language and the Natural Language Toolkit (NLTK) open source library. If you're interested in developing web applications, analyzing multilingual news sources, or documenting endangered languages -- or if you're simply curious to have a programmer's perspective on how human language works -- you'll find Natural Language Processing with Python both fascinating and immensely useful. Boys like making stuff. Actually, boys love making stuff, and not just model boats, paper aeroplanes, bows and arrows and catapults - although they love that too. Boys like knitting; scarves, hats, spiders and monsters. Boys like sewing - especially if they can use the sewing machine. They like cutting and sticking and gluing and sawing and hammering. However, sometimes people - both boys and their parents - need to be reassured that it's okay for boys to make things. BoyCraft does exactly that. BoyCraft is packed with over 50 projects to make for and with boys (and girls). It is illustrated with a mix of photographs and graphic-style illustrations. A garden can be a place for discovery, creativity and fun, and a space that encourages children to enjoy and engage with the natural world. Through 52 exciting family projects, one for every week of the year, this book inspires parents and their children aged 5+ to play and learn in the garden, with activities including nature trails, cooking, crafting and growing plants and vegetables. Ex-primary teacher Matthew Appleby (author of *The Allotment Planner*, 2013) is the expert voice behind the book. Appleby has a son and daughter and has tapped into his first-hand experience of parenting and teaching to devise these seasonal projects for every week of the year. *The Children's Garden* is the perfect companion for families looking to discover the magic and adventure their gardens have to offer. Designed to meet the needs of undergraduate students, "Introduction to Biomechanics" takes the fresh approach of combining the viewpoints of both a well-respected teacher and a successful student. With an eye toward practicality without loss of depth of instruction, this book seeks to explain the fundamental concepts of biomechanics. With the accompanying

web site providing models, sample problems, review questions and more, Introduction to Biomechanics provides students with the full range of instructional material for this complex and dynamic field. Suspense, intrigue and a classic love triangle set against the brooding atmosphere of a remote tarn in the Lake District, from the author of STILL WATER. Alex Duncan is just an ordinary 14 year old boy. His main worries are homework, girls, the school bully... ..and his sister Jenna, who has ovarian cancer, stage B. As his parents retreat into themselves, Alex is desperate to help. While he tries to find a way to make things better for his sister, life still goes on and everything he does just makes him feel more and more awkward and out of place. His search for meaning, or at least some comfort in all the chaos, takes him on a journey of friendship, love, and discovery. What Alex learns helps him to come to terms with not only his sister's mortality, but also how he and his family and friends can cope with the one big question: what lies Beyond? Georgia Springate's debut novel, Beyond, is a funny and touchingly compelling coming-of-age story about love, loss and discovery. Read it and take an emotional journey through one boy's quest to understand that most tricky of questions: what lies beyond? A classic work of American literature that has not stopped changing minds and lives since it burst onto the literary scene, The Things They Carried is a ground-breaking meditation on war, memory, imagination, and the redemptive power of storytelling. The Things They Carried depicts the men of Alpha Company: Jimmy Cross, Henry Dobbins, Rat Kiley, Mitchell Sanders, Norman Bowker, Kiowa, and the character Tim O'Brien, who has survived his tour in Vietnam to become a father and writer at the age of forty-three. Taught everywhere—from high school classrooms to graduate seminars in creative writing—it has become required reading for any American and continues to challenge readers in their perceptions of fact and fiction, war and peace, courage and fear and longing. The Things They Carried won France's prestigious Prix du Meilleur Livre Etranger and the Chicago Tribune Heartland Prize; it was also a finalist for the Pulitzer Prize and the



National Book Critics Circle Award. Fiona Danks and Jo Schofield are back with more wonderful ideas for fun outdoors even in the most challenging weather! Imagine - jumping in the biggest puddle you can find! - Or running barefoot and feeling squidgy mud ooze up between your toes! - Or run up the nearest hill to feel the wind try to carry you away! When it's wet, or windy or cold, there's no need to stay cooped up indoors; it's a great opportunity to rush outside for some fun. - Go on an animal hunt and find the creatures that come out in the wet. - Fly a kite in the wind and catch falling leaves. - Take your camera into a white world and see how many different icy patterns and shapes you can find. There are loads of exciting and creative things you can do in the natural world when the weather's wild. So don't wait for the sun: take this book with you and go outdoors for a wild weather adventure!

Making Christmas a hands-on experience can strengthen your children's understanding of this holiday. The Whizzy Bizzy Christmas Fun Book is an activity book that helps children discover their creative talents while increasing their Bible knowledge. Anyone who spends all day with a toddler will confirm that the devil does indeed find work for idle, small hands. This book includes ideas for children and parents to grow things, make things, paint things and have parties. Paula Yates is the author of *The Fun Starts Here*. Following on from the hugely successful *Stick Book*, *The Paint Book* is bursting with equally inventive and imaginative ideas and things to do for children, this time with all things paint. The book is packed full of projects and creative inspiration and has sections on fun effects, crafty art, prints and doodles, painting pictures, creating brushes and feet and finger painting. With plenty of bright photographs throughout, it offers helpful hints and tips and contains everything you need to discover the joy of paint.

Money: some people just seem to know how to get it -- and keep it! What's their secret? What do they know that the rest of us don't? They know the "rules of money": the "golden behaviors" that create wealth and make it grow. Anyone can learn the rules of money. You could learn them by spending

years watching rich people up close... or you can learn them all right now, with Richard Templar's *The Rules of Money, Expanded Edition*. Templar -- author of *The Rules of Life* and many other best-sellers -- has brought together 107 easy wealth-generation techniques you can start using instantly! Now updated and expanded with 9 brand new rules, Templar's rules address everything you need to know about money: how to think wealthy, get wealthy, get even wealthier, stay wealthy, and share your wealth. You'll find great up-to-the-minute advice on saving, spending, and investing, and enjoying your money, too. You'll discover why your money beliefs might be holding you back; how to see wealth as a friend, not the enemy; how to make money without compromising your ethics; avoid envy; make a plan; get your current finances under control; master deal-making and negotiation; discover opportunities nobody else sees, and much more. Templar's bite-size advice isn't just fun to read -- it's easy to use, too! A new voice in comics is incisive, funny, and fiercely feminist. "The mental load. It's incessant, gnawing, exhausting, and disproportionately falls to women. You know the scene--you're making dinner, calling the plumber/doctor/mechanic, checking homework and answering work emails--at the same time. All the while, you are being peppered with questions by your nearest and dearest 'where are my shoes?', 'do we have any cheese?...' " --Australian Broadcasting Corp on Emma's comic In her first book of comic strips, Emma reflects on social and feminist issues by means of simple line drawings, dissecting the mental load, ie all that invisible and unpaid organizing, list-making and planning women do to manage their lives, and the lives of their family members. Most of us carry some form of mental load--about our work, household responsibilities, financial obligations and personal life; but what makes up that burden and how it's distributed within households and understood in offices is not always equal or fair. In her strips Emma deals with themes ranging from maternity leave (it is not a vacation!), domestic violence, the clitoris, the violence of the medical world on women during childbirth, and other feminist issues, and she does so in a straightforward way

that is both hilarious and deadly serious.. If you're not laughing, you're probably crying in recognition. Emma's comics also address the everyday outrages and absurdities of immigrant rights, income equality, and police violence. Emma has over 300,000 followers on Facebook, her comics have been shared 215,000 times, and have elicited comments from 21,000 internet users. An article about her in the French magazine L'Express drew 1.8 million views--a record since the site was created. And her comic has just been picked up by The Guardian. Many women will recognize themselves in THE MENTAL LOAD, which is sure to stir a wide ranging, important debate on what it really means to be a woman today. The stick is a universal toy. Totally natural, all-purpose, free, it offers limitless opportunities for outdoor play and adventure and it provides a starting point for an active imagination and the raw material for transformation into almost anything! As New York's Strong National Museum of Play pointed out when they selected a stick for inclusion in their National Toy Hall of Fame, 'It can be a Wild West horse, a medieval knight's sword, a boat on a stream, or a slingshot with a rubber band . . .'

In this book Fiona Danks and Jo Schofield offer masses of suggestions for things to do with a stick, in the way of adventures and bushcraft, creative and imaginative play, games, woodcraft and conservation, music and more. ---- 'One of those gorgeous books that completely lifts your spirits and restores your faith in humanity' - Ruth Jones, co-creator of Gavin and Stacey and bestselling author of Us Three ---- It was a journey they would always remember . . . for a friend they'd never forget. Norman and Jax are a legendary comedic duo in waiting, with a five-year plan to perform at the Edinburgh Fringe by the time they're fifteen. But when Jax dies before they turn twelve, Norman decides a tribute act for his best friend just can't wait, so he rewrites their plan: 1. Look after mum | 2. Find Dad | 3. Get to the Edinburgh Fringe

Sadie knows she won't win Mother of the Year and she's not proud she doesn't know who her son's father is. But when she finds Norman's list, all she wants is to see her son smile again... So they set off on a pilgrimage to Edinburgh,

making a few stops to find Norman's dad along the way. The Funny Thing about Norman Foreman is an inspiring, feel-good novel about a small boy with a big heart - and even bigger dreams. ---- 'Tender and hilarious... the perfect tonic for our current times' - Katherine Parkinson 'Charming, funny and cheering' Beth Morrey, author of Saving Missy 'He's wheedled his way into my heart, and I suspect I'll have a Norman-shaped hole there forever' - Clare Pooley, author of The Authenticity Project Readers are in love with Norman: \*\*\*\*\* 'An amazing book of determination and not giving up when things are difficult' \*\*\*\*\* 'Norman is one of the most lovable characters I have ever met' \*\*\*\*\* 'This books breaks your heart in one sentence and makes you laugh the next'

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